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**D3914-041**  
**Job Sheet 167865**



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/25/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|----------|------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup    | Run  | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  |            | 12/23/17 | 0.00     | 0.00 | Start Up Large Fab2   |           | 17-11-28    |
| 100   | Large Fab          | 1 pcs |            | 12/23/17 | 0.00     | 6.67 | Large Fab 1           |           | 17-11-28    |
| 110   | QC                 | 1 pcs |            | 12/23/17 | 0.00     | 0.00 | QC9                   |           | 17-12-12    |
| 120   | QC                 | 1 pcs |            | 12/23/17 | 0.00     | 0.00 | QC5                   |           | 17-12-12    |
| 130   | Powdercoat         | 1 pcs |            | 12/23/17 | 0.00     | 0.40 | Powdercoat4           |           | 17-12-18    |
| 135   | QC                 | 1 pcs |            | 12/23/17 | 0.00     | 0.00 | QC3                   |           | 12/12/18    |
| 140   | HandFinish         | 1 pcs |            | 12/25/17 | 0.00     | 0.80 | HandFinish3           |           | 12/12/18    |
| 150   | QC                 | 1 pcs |            | 12/25/17 | 0.00     | 0.00 | QC3                   |           | 17-12-19    |
| 160   | Packaging          | 1 pcs |            | 12/25/17 | 0.00     | 0.00 | Packaging3            |           | 17-12-19    |
| 170   | QC21-SA            | 1 Ea  |            | 12/25/17 | 0.00     | 0.00 | QC21                  |           | DEC 19 2017 |

Part Op 100 - 1- assemble ribs, weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg  
Descriptions: D3914 \*\*\*Visual inspect before welding mesh\*\*\* 3- tack weld mesh on basket as per dwg D3914 \*\*\*Cut out mesh where  
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label  
plate before tacking mesh\*\*\*

130 - \*\*\* mask sides of hinge prior to powdercoat\*\*\* 17-13-18

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg \*\*\*Mask  
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*

START 9:20 DU: 1:32P FINISH: 9:50

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D2581-5 005842   | 2        | 111       | 0         | 0       |
|                       | D3914-1 004269   | 2        | 18        | 0         | 0       |
|                       | D3914-7 00143    | 2        | 14        | 0         | 0       |
|                       | D4016-3 5010799  | 3        | 13        | 0         | 0       |
|                       | D4018-5 007318   | 9        | 72        | 0         | 0       |
|                       | D4020-5 007083   | 1        | 6         | 0         | 0       |
|                       | D4021-3 007083   | 1        | 15        | 0         | 0       |
|                       | D4035-043 008661 | 2        | 12        | 0         | 0       |
|                       | D2728-3          | 1        | 0         | 0         | 0       |
|                       |                  |          |           |           |         |
| 140-HandFinish        |                  |          |           |           |         |

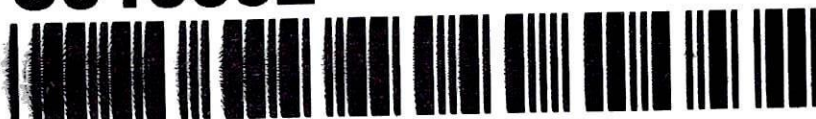
### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S015502**

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**Long Basket Lid Assembly (350)**

**PART NO: D3914-041**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation**

**Mfg Date: 11/29/17**

**Job No: 167865**